

## Series 601

### Boring Bars | Radius | Lock-Down Flat

Material		SFM	Inches Per Tooth (IPT)	
<b>P</b>	Steels	Carbon Steel	78-800	0.0005-0.0150
		High-Strength	75-600	0.0005-0.0150
		Heat Treated Alloys	75-250	0.0005-0.0150
		Powdered Metals	75-250	0.0005-0.0150
<b>P</b>	Die Steels	A2, H13, L6, P20, S7	75-500	0.0005-0.0150
<b>M</b>	Stainless Steels	3XX, 4XX, PH	75-500	0.0005-0.0150
<b>S</b>	Super Alloys	Ni Alloys, Ti Alloys	75-300	0.0003-0.0100
<b>H</b>	Hardened Steels	<55 Rc	60-150	0.0001-0.0050
<b>K</b>	Cast-Iron	-	100-850	0.0005-0.0250
<b>N</b>	Non-Ferrous	Aluminum, Brass, Bronze	200-2000	0.0005-0.0300
		Copper	130-400	0.0005-0.0300
		Zinc	150-350	0.0005-0.0300
		Acrylics, Fiberglass, Graphites, Nylons, Phenolics, Plastics	200-1000	0.0005-0.0300